DELIVERING RELIABILITY

TOHATSU *Portable Fire Pumps*







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TOHATSU Corporation

We, Tohatsu Corporation are leading manufacturer of "Portable Fire Fighting Pumps" and have large market share in Japan where is one of really advanced, innovative & competitive fire protection markets in the world.

We are the manufacturer of nation's first "Portable Fire Fighting Pumps" in Japan and it was back in 1949.

In the several decades until today, we have been supporting & working very closely for Japanese Professional Fire Services & Volunteer fire departments and our "Portable Fire Fighting Pumps" has been improving & refining in order to meet the high standard and strict quality demands of the authorities.

Our products clearly meet a requirement of your fire authorities which is 1) very light weight, 2) outstanding portability, 3) mountability & removability on fire truck, 4) water relay operation with a number of our "Portable Fire Fighting Pumps", 5) usability with water tankers, pumpers & fire hydrant in town (hooking up on them to take or transfer water for fire-fighting).

We are eager to make a contribution for your fire authorities and try to provide our products to worldwide.



VE1500

Performance at suction height 3m

2050 Lit/min at 0.6 MPa (6 Bar)
1800 Lit/min at 0.8 MPa (8 Bar)
1500 Lit/min at 1.0 MPa (10 Bar)

Priming performance

3.4 sec. / at suction height 1 m

6.7 sec. / at suction height 3 m

14.2 sec. / at suction height 6 m

VC82 ASE VC85 BS

Performance at suction height 3m

1920 Lit/min at 0.6 MPa (6 Bar)
1660 Lit/min at 0.8 MPa (8 Bar)
1410 Lit/min at 1.0 MPa (10 Bar)

Priming performance

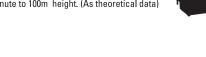
2.3 sec. / at suction height 1 m

4.5 sec. / at suction height 3 m

9.2 sec. / at suction height 6 m



As a performance value, **VE1500** is capable to pump-up 1,500 liters of water at every minute to 100m height. (As theoretical data)



100m



500ℓ / 1min 20m / 1 hose x 34 hoses = 680m

VEIS

Conditions: Nozzle pressure: 0.29 MPa
Discharge pressure: 1.45 MPa
-20m fire hose is standard in Japan







The best suction performance in the industry (9m/30ft)

Specification		VE1500	VC82ASE	VC85BS	
	Туре	2-Cycle			
	Number of Cylinder	2-Cylinder			
	Cooling System	Suction water cooled			
	Bore x Stroke	81 x 78 mm (3.19 x 3.07 inch) 78 x 78 mm (3.07 x 3.07 inch)			
	Piston displacement	804cc (49.0 cu in) 746cc (45.5cu in)			
Engine	Output	44 kW (60 PS)	38.2 kW (52 PS)		
	Fuel Type	Unleaded Gasoline (Min. 87 Octane)			
	Fuel Tank Capacity	24 Lit (6.34 gal)	18 Lit (4.76 gal)		
H	Fuel Consumption	22 Lit / Hr (5.81 gal / Hr)	23 Lit / Hr (6.08 gal / Hr)		
	Fuel System	Electronic Fuel Injection	ection Single Carburetor with Auto Choke		
	Oil Tank Capacity	1.6 Lit (0.42 gal)			
	Starting	Electric and Manual			
Suction	Suction System	4 Blade Rotary Vane Vaccum Pump (oilless-type)			
	Priming System	Semi-Auto Priming	Semi-Auto Priming	Auto Priming	
7	Pump Type	Single Suction, Single Stage centrifugal pump			
	Suction Thread and Dia.	BSP 4" (100mm)	JIS 3-1/2" (90mm)		
		DSI 4 (TOUTHIT)	BSP 4" (100mm)		
Pump	Discharge Thread and Dia.	BSP 2-1/2" (65mm)	JIS 2-1/2" (65mm)		
	Discharge Number		BSP 2-1/2" (65mm) Twin		
	Discharge Valve	Flat	Ball or Flat	Ba ll	
Weight	Dry Weight				
	Wet Weight	107kg (235.89 lbs)	94kg (207.23 lbs)	95kg (209.44 lbs)	
	Overall	127kg (279.99 lbs)	110kg (242.5 lbs)	111kg (244.71 lbs)	
Dimension(mm)	Length x Width x Height	748 x 732 x 827	742 x 682 x 760	742 x 682 x 760	

NOTE JIS : Japanese Industrial Standard Thread BSP : British Standard Pipe Thread Wet Weight : Ready for Operation

V20 ES V20 D2S

Performance at suction height 3m

525 Lit/min at 0.6 MPa (6 Bar) 250 Lit/min at 0.8 MPa (8 Bar)

Priming performance

3.7 sec. / at suction height 1 m

7.0 sec. / at suction height 3 m

15.4 sec. / at suction height 6 m

VC72 AS VC52 AS

Performance at suction height 3m

1550 Lit/min at 0.6 MPa (6 Bar)

1300 Lit/min at 0.8 MPa (8 Bar)

950 Lit/min at 1.0 MPa (10 Bar)

Performance at suction height 3m

1250 Lit/min at 0.6 MPa (6 Bar)

1000 Lit/min at 0.8 MPa (8 Bar)

600 Lit/min at 1.0 MPa (10 Bar)

Priming performance

2.3 sec. / at suction height 1 m

4.5 sec. \angle at suction height 3 m

 $9.2 \text{ sec.} \angle$ at suction height 6 m



V20ES



- ·90 degree swinging single outlet.
- · Engine overheat protection sensor.
- · Easy maintenance



Light weight Light weight

Suction height On

The lightest model in the industry (V20D2S)

The best suction performance in the industry (9m/30ft)

Specification		VC72AS	VC52AS	V20ES	V20D2S
	Туре	2-Cycle			
	Number of Cylinder	2 Cylinder		1 Cylinder	
	Cooling System	Suction Wa	ater Cooled	Air C	poled
	Bore x Stroke	76 x 68 mm (2.99 x 2.68 inch)		66 x 58 mm (2.6 x 2.28 inch)	
	Piston displacement	617cc (37.6 cu in)		198cc (12.0 cu in)	
ngine	Output	30 kW (40.8 PS)		8.6 kW (11.7 PS)	
	Fuel Type	Unleaded Gasoline (Min. 87 Octane)			
	Fuel Tank Capacity	18 Lit (4	.76 ga l)	3.5 Lit (0).92 gal)
	Fuel Consumption	13 Lit / Hr (3.43 gal / Hr)	9 Lit / Hr (2.38 gal / Hr)	5.4 Lit / Hr (I.43 gal / Hr)
	Fuel System	Single Carburetor with Auto Choke			
	Oil Tank Capacity	1.6 Lit (0.42 gal)		0.5 Lit (0.13 gal) for V20ES ONLY	
	Starting	Electric and Manual			
uction	Suction System	4 Blade Rotary Vane Vaccum Pump (oilless-type)			
	Priming System	Semi-Auto Priming			
	Pump Type	Single Suction, Single Stage centrifugal pump			
	Suction Thread and Dia.	JIS 3" (75mm)		JIS 2-1/2" (65mm)	
	Suction Timead and Dia.	BSP 4" (100mm)		BSP 2-1/2" (65mm)	
ump	Discharge Thread and Dia.	JIS 2-1/2" (65mm) BSP 2-1/2" (65mm)		JIS 2-1/2" (65mm)	
				BSP 2-1/2" (65mm)	
E CONTRACTOR OF THE CONTRACTOR	Discharge Number	Single			
	Discharge Valve	Flat		Ba ll	Flat
Weight	Dry Weight	85kg (187.39 lbs)		43kg (94.7 lbs)	42kg (92.59 lbs)
	Wet Weight	101kg (222.66 lbs)		47kg (103.6 lbs)	46kg (101.41 lbs)
Dimension(mm)	Overall Length x Width x Height	700 x 62	20 x 730	560 x 475 x 530	555 x 470 x 532

VF53 AS

Performance at suction height 3m

1200 Lit /min at 0.6 MPa (6 Bar)

950 Lit/min at 0.8 MPa (8 Bar)

700 Lit /min at 1.0 MPa (10 Bar)

Priming performance

2.0 sec. / at suction height 1 m

3.4 sec. / at suction height 3 m

6.2 sec. / at suction height 6 m

VF21 BS



Performance at suction height 3m

500 Lit/min at 0.6 MPa (6 Bar)

250 Lit /min at 0.8 MPa (8 Bar)

Priming performance

3.7 sec. / at suction height 1 m

7.0 sec. \angle at suction height 3 m

15.4 sec. / at suction height 6 m

- · 4 stroke Electronic Fuel Enjection
- ·The only battery-less fire pump in the industry
- · Auto-priming system
- ·90 degree swinging twin outlet



Comparison of sound with VC82AS	E	. 4
	VC82ASE	VF53AS
Sound Level (dBA) W.O.T	98	95
Lower noise than VC82ASE Idle	77	66
	1000	10.

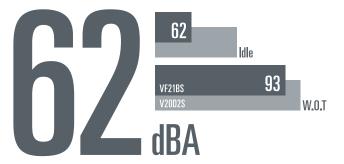
Clean V Silent

Sound LEVELS (dBA) 150 Airplane Takeoff 120 Thunderstorm 100 Motorcycle 90 Inside of Car 80 Vacuum Cleaner 70 City Traffic 60 Normal Conversation 50 Refrigerator 40 Library 30 Whisper

STOKE

- ·TOHATSU's smallest 4-stroke fire pump
- Easy to handle with its simplicity, portability & straight forward usage
- · Designed for easy & smooth operation

Comparison of sound with V20D2S			
		V20D2S	VF21BS
Sound Level (dBA)	W.0.T	100	93
Lower noise than V20D2S	Idle	67	62



The quietest in TOHATSU fire pumps (VF21BS)



Specification		VF53AS	VF21BS		
	Туре	4 Cycle			
	Number of Cylinder	3 Cylinder	2 Cylinder		
	Cooling System	Suction Water Cooled			
	Bore x Stroke	61 x 60 mm (2.4 x 2.36 inch)	55 x 44 mm (2.17 x 1.73 inch)		
	Piston displacement	526cc (32.1 cu in)	209cc (12.7 cu in)		
ingine	Output	22 kW (30 PS)	7.3 kW (10 PS)		
	Fuel Type	Unleaded Gasoline (Min. 87 Octane)			
	Fuel Tank Capacity	10 Lit (2.64 gal)	4.3 Lit (1.14 gal)		
	Fuel Consumption	9.5 Lit / Hr (2.51 gal / Hr)	3.9 Lit / Hr (1.03 gal / Hr)		
	Fuel System	Electronic Fuel Injection	Single Carburetor		
	Oil Tank Capacity	2 Lit (0.53 gal)	1 Lit (0.26 gal)		
	Starting	Electric and Manual			
Suction	Suction System	4 Blade Rotary Vane Vaccum Pump (oilless-type)			
	Priming System	Auto Priming	Semi-Auto Priming		
	Pump Type	Single Suction, Single Stage centrifugal pump			
	Suction Thread and Dia.	JIS 3" (75mm)	JIS 2-1/2" (65mm)		
		BSP 4" (100mm)	BSP 2-1/2" (65mm)		
ump	Discharge Thread and Dia.	JIS 2-1/2" (65mm)	JIS 2-1/2" (65mm)		
, amp		BSP 2-1/2" (65mm)	BSP 2-1/2" (65mm)		
	Discharge Number	Twin	Single		
	Discharge Valve	Ball or Flat	Ball		
Weight	Dry Weight	101kg (222.66 lbs)	52kg (114.64 lbs)		
	Wet Weight	111kg (244.71 lbs)	57kg (125.66 lbs)		
Dimension(mm)	Overall Length x Width x Height	690 x 790 x 740	480 x 590 x 560		

OPTIONAL ACCESSORIES

- Build Your Own Fire Truck!! -















Benefit

- Design your own fire truck unit (Designed by chassis).
- Easy & simple installation locally.
- •Any TOHATSU fire pumps can be installed.

Firefighters are protecting us in various conditions & environments and always have to find the best & appropriate firefighting system.

In order to offer the best solution, TOHATSU would design & develop the firefighting module for every demand.

Tohatsu Floating strainer

All-purpose & versatile suction device for emergency & tough condition.





Specification			
1,500ℓ/min			
JIS or BSP			
75mm (3 inch)			
670 x 460 x 170mm			
8.3kg			
Depth 2cm			
S399-00002SET			

Tohatsu Water Relief Valve

Hassle-free pressure control work in relay pumping operation.



Specification	
Adapter	JIS thread
Outlet diameter	75 (3 inch) x 65mm (2-1/2 inch)
Outlet diameter	65 (2-1/2 inch) x 65mm (2-1/2 inch)
Measurement	190 x 225mm (75 x 65mm)
wieasurement	160 x 200mm (65 x 65mm)
\\/-:	1.65kg (75 x 65mm)
Weight	1.6kg (65 x 65mm)
Relief water flow	700ℓ per minute at 0.6MPa
Min. operational pressure	0.2MPa
Part number	685-40100-1 (75x 65mm)
rari number	685-40140-1 (65 x 65mm)

Flow Indicator

It is not necessary to calculate the pressure loss of fire hose in operation.

The operator is able to check easily to see if you can have proper water flow in the hose or not.





Specification			
Adapter	JIS thread		
Outlet diameter	Female 65mm (2-1/2 inch) x Male 65mm (2-1/2 inch)		
Measurement	198 x 116mm		
Weight	1.7kg		
Display of water flow	Analogue display		
Indicator of water flow	400ℓ-600ℓ		
Part number	6B6-39410-0		

Maintenance bucket

Easy & Convenient flushing device to protect from corrosion.







Specification			
Adapter	JIS thread		
Outlet diameter	75mm (3 inch)		
Outlet diameter	65mm (2-1/2 inch)		
Measurement	191 x 296mm		
Weight	1.3kg		
Bucket volume	7ℓ		
Part number	128-39320-3 (75mm/3inch)		
raitiumper	151-39320-3 (65mm/2-1/2inch)		